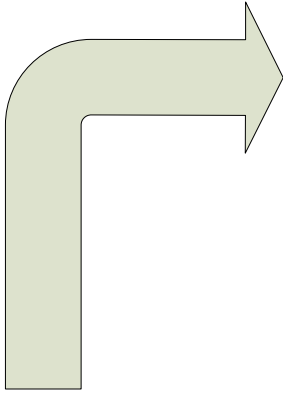
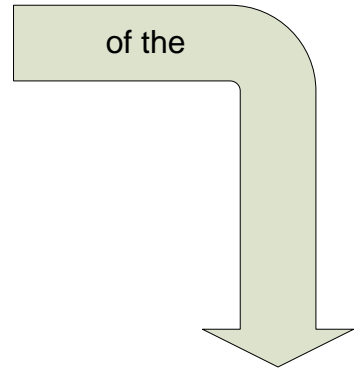


The 6 Right Turns of Logistics

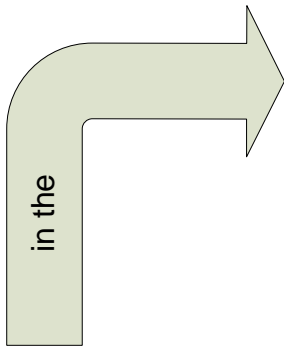


Right Amount



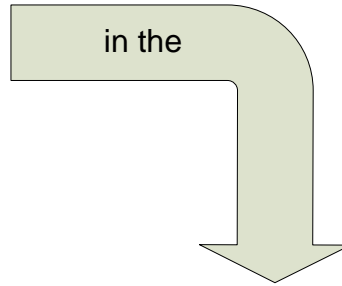
of the

Right Product



in the

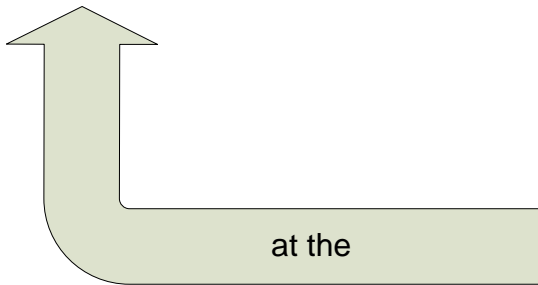
Right Place



in the

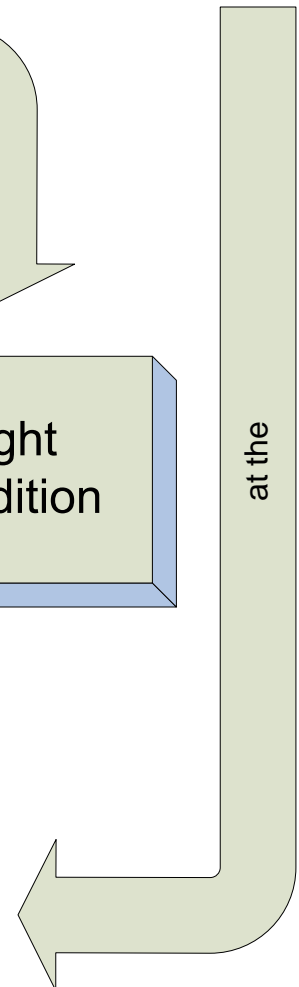
Right Condition

Right Time



at the

Right Price



at the