## Chapter Five: Integer Programming

## PROBLEM SUMMARY

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3. Integer model
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6. Integer model
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14. Integer model, formulation and computer solution
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33. $0-1$ integer model and computer solution
34. Set covering problem, 0-1 integer model and computer solution
35. Facility location problem, $0-1$ integer model and computer solution

PROBLEM SOLUTIONS
1.


2. $x_{1}=6, x_{2}=0, Z=18$
3. (a)maximize $Z=50 x_{1}+40 x_{2}$ (profit)
subject to

$$
\begin{aligned}
3 x_{1}+5 x_{2} & \leq 150 \mathrm{yd}^{2} \\
10 x_{1}=4 x_{2} & \leq 200 \mathrm{hr} . \\
x_{1}, x_{2} & \geq 0 \text { and integer }
\end{aligned}
$$

(b) Relaxed solution:

$$
x_{1}=10.5, x_{2}=23.7, Z=1,473
$$

Rounded down solution:

$$
x_{1}=10, x_{2}=23, Z=1,420
$$

Integer solution:

$$
x_{1}=10, x_{2}=24, Z=1,460
$$

The rounded down solution is not optimal.
4. (a)maximize $Z=\$ 400 x_{1}+100 x_{2}$ subject to

$$
\begin{aligned}
8 x_{1}=10 x_{2} & \leq 80 \\
2 x_{1}=6 x_{2} & \leq 36 \\
x_{1} & \leq 6 \\
x_{1}, x_{2} & \geq 0 \text { and integer }
\end{aligned}
$$

(b) Relaxed solution:

$$
x_{1}=6, x_{2}=3.2, Z=2,720
$$

Rounded down solution:

$$
x_{1}=6, x_{2}=3, Z=2,700
$$

Integer solution:

$$
x_{1}=6, x_{2}=3, Z=2,700
$$

Integer solution same as rounded down solution.
5. (a)maximize $Z=50 x_{1}+10 x_{2}$
subject to

$$
\begin{aligned}
x_{1}+x_{2} & \leq 15 \\
4 x_{1}+x_{2} & \leq 25 \\
x_{1}, x_{2} & \geq 0 \text { and integer }
\end{aligned}
$$

(b) $x_{1}=6, x_{2}=1, Z=310$
6. (a)maximize $Z=600 x_{1}+540 x_{2}+375 x_{3}$ subject to

$$
\begin{aligned}
x_{1}+x_{2}+x_{3} & \leq 12 \\
x_{1} & \leq 5 \\
80 x_{1}+70 x_{2}+50 x_{3} & \leq 750 \\
x_{1}, x_{2}, x_{3} & \geq 0 \text { and integer }
\end{aligned}
$$

$$
\text { (b) } x_{1}=0, x_{2}=10, x_{3}=1, Z=5,775
$$

7. (a)maximize $Z=50 x_{1}+40 x_{2}$
subject to

$$
\begin{aligned}
2 x_{1}+5 x_{2}, & \leq 35 \\
3 x_{1}+2 x_{2} & \leq 20 \\
x_{1}, x_{2} & \geq 0 \text { and integer }
\end{aligned}
$$

Rounded down solution:

$$
x_{1}=2, x_{2}=5, Z=300
$$

Integer solution:

$$
x_{1}=4, x_{2}=4, Z=360
$$

The rounded down solution is not optimal.
8. (a)maximize $Z=\$ 8000 x_{1}+6000 x_{2}$
subject to

$$
70 x_{1}+30 x_{2}, \leq 500
$$

$$
x_{1}+2 x_{2} \leq 14
$$

$x_{1} \geq 0$ and integer $x_{2} \geq 0$
(b) $x_{1}=5, x_{2}=4.5, Z=67,000$
9. $x_{1}=1, x_{2}=0, x_{3}=1, Z=1,800$
10. $x_{1}=0, x_{2}=4, x_{3}=1.33, Z=29.32$
11. minimize $Z=81 x_{1}+50 x_{2}$
subject to

$$
\begin{aligned}
76 x_{1}=53 x_{2} & \geq 600 \\
x_{1}+x_{2} & \leq 10 \\
1.3 x_{1}=4.1 x_{2}, & \leq 24 \\
x_{1}, x_{2} & \geq 0 \text { and integer }
\end{aligned}
$$

Solution:

$$
\begin{aligned}
& x_{1}=6 \\
& x_{2}=3 \\
& Z=\$ 636
\end{aligned}
$$

12. $x_{1}=1, x_{4}=1, Z=60$
13. a. Maximize $Z=85,000 x_{1}+60,000 x_{2}-18,000 y_{1}$ subject to

$$
10,000 x_{1}+7,000 x_{2} \leq 72,000
$$

$$
x_{1}-10 y_{1} \leq 0
$$

$$
x_{1}, x_{2} \geq 0 \text { and integer }
$$

$$
y_{1}=0 \text { or } 1
$$

b. $x_{1}=0, x_{2}=10, y_{1}=0, Z=\$ 600,000$
(b) Relaxed solution:

$$
x_{1}=2.73, x_{2}=5.91, Z=372.9
$$

14. a. Maximize $Z=\$ .36 x_{1}+.82 x_{2}+.29 x_{3}+.16 x_{4}$

$$
+.56 x_{5}+.61 x_{6}+.48 x_{7}+.41 x_{8}
$$

subject to

$$
\begin{array}{r}
60 x_{1}+110 x_{2}+53 x_{3}+47 x_{4}+ \\
92 x_{5}+85 x_{6}+73 x_{7}+65 x_{8} \leq 300 \\
7 x_{1}+9 x_{2}+8 x_{3}+4 x_{4}+7 x_{5}+ \\
6 x_{6}+8 x_{7}+5 x_{8} \leq 40 \\
x_{2}-x_{5} \leq 0 \\
x_{i}=0 \text { or } 1
\end{array}
$$

b. $Z=\$ 1.99$ million; $x_{1}=0, x_{2}=1, x_{3}=0, x_{4}=0$, $x_{5}=1, x_{6}=1, x_{7}=0$
15. a. $x_{i}=$ no. of employees assigned to time period $i$, $i=1,2, \ldots, 6$ (time period $1=12: 00$ midnight4:00 А.м.; period $2=4: 00-8: 00$ а.м.; etc.)
minimize $Z=x_{1}+x_{2}+x_{3}+x_{4}+x_{5}+x_{6}$ subject to

$$
\begin{aligned}
x_{6}+x_{1} & \geq 90 \\
x_{1}+x_{2} & \geq 215 \\
x_{2}+x_{3} & \geq 250 \\
x_{3}+x_{4} & \geq 65 \\
x_{4}+x_{5} & \geq 300 \\
x_{5}+x_{6} & \geq 125 \\
x_{i} & \geq 0 \\
\text { b. } x_{1}=90, & x_{2}=250, x_{3}=0, x_{4}=175, x_{5}=125,
\end{aligned}
$$ $x_{6}=0, Z=640$

16. $x_{1}=$ day contacts by phone
$x_{2}=$ day contacts in person
$x_{3}=$ night contacts by phone
$x_{4}=$ night contacts in person
Maximize $Z=\$ 16 x_{1}+33 x_{2}+17 x_{3}+37 x_{4}$
subject to:

$$
\begin{aligned}
x_{2}+x_{4} & \leq 575 \\
6 x_{1}+13 x_{2} & \leq 1,320 \\
7 x_{3}+19 x_{4} & \leq 2,580 \\
x_{1}, x_{2}, x_{3}, x_{4} & \geq 0 \text { and integer }
\end{aligned}
$$

Integer solution:

$$
\begin{aligned}
x_{1} & =220 \\
x_{3} & =368 \\
Z & =\$ 9,776
\end{aligned}
$$

The non-integer solution is:

$$
\begin{aligned}
x_{1} & =220 \\
x_{3} & =368.57 \\
Z & =\$ 9,785.71
\end{aligned}
$$

The rounded down solution is only slightly less (i.e., \$9.71)
17. (a) $x_{1}=$ tv ads
$x_{2}=$ newspaper ads
$x_{3}=$ radio ads
minimize $Z=\$ 25,000 x_{1}+7,000 x_{2}+9,000 x_{3}$
subject to:

$$
\begin{aligned}
53,000 x_{1}+30,000 x_{2}+41,000 x_{3} & \geq 200,000 \\
\frac{32,000 x_{1}+20,000 x_{2}+18,000 x_{3}}{\left(21,000 x_{1}+10,000 x_{2}+23,000 x_{3}\right)} & \geq 1.5 \\
\frac{34,000 x_{1}+12,000 x_{2}+24,000 x_{3}}{\left(53,000 x_{1}+30,000 x_{2}+41,000 x_{3}\right)} & \geq .60 \\
x_{1}, x_{2}, x_{3}, x_{4} & \geq 0 \text { and integer }
\end{aligned}
$$

Integer solution:

$$
\begin{aligned}
x_{1} & =4 \\
x_{2} & =0 \\
x_{3} & =0 \\
Z & =\$ 99,999.99
\end{aligned}
$$

(b) Non-integer solution:

$$
\begin{aligned}
x_{1} & =2.9275 \\
x_{2} & =.9713 \\
x_{3} & =.383 \\
Z & =\$ 83,433.65
\end{aligned}
$$

18. Maximize $Z=90 x_{1}+150 x_{2}+30 x_{3}$ subject to

$$
2 x_{1}+3 x_{2}+x_{3} \leq 5
$$

Solution: $Z=\$ 240, x_{1}=1, x_{2}=1, x_{3}=0$
19. $x_{1}=$ no. of salespeople to East, $x_{2}=$ no. of salespeople to Midwest, $x_{3}=$ no. of salespeople to West
maximize $Z=25,000 x_{1}+18,000 x_{2}+31,000 x_{3}$
subject to

$$
\begin{aligned}
x_{1}+x_{2}+x_{3} & =100 \\
5,000 x_{1}+11,000 x_{2}+7,000 x_{3} & \leq 700,000 \\
x_{1} & \geq 10 \\
x_{2} & \geq 10 \\
x_{3} & \geq 10 \\
x_{1}, x_{2}, x_{3} & \geq 0 \text { and integer }
\end{aligned}
$$

Solution: $x_{1}=20, x_{2}=10, x_{3}=70, Z=2,850,000$
20. $x_{\mathrm{ij}}=$ vehicles $[1,000 \mathrm{~s}$ shipped from plant $i(i=$ $1,2,3,4,5)$ to warehouse $j(j=\mathrm{A}, \mathrm{B}, \mathrm{C}, \mathrm{D}), y_{i}=$ plant $i$ $(i=1,2,3,4,5)=0$ or 1
minimize $Z=2,100 y_{1}+850 y_{2}+1,800 y_{3}$
$+1,100 y_{4}+900 y_{5}+56 x_{1 \mathrm{~A}}$
$+21 x_{1 \mathrm{~B}}+32 x_{1 \mathrm{C}}+65 x_{1 \mathrm{D}}$
$+18 x_{2 \mathrm{~A}}+46 x_{2 \mathrm{~B}}+7 x_{2 \mathrm{C}}$
$+35 x_{2 \mathrm{D}}+12 x_{3 \mathrm{~A}}+71 x_{3 \mathrm{~B}}$
$+41 x_{3 \mathrm{C}}+52 x_{3 \mathrm{D}}+30 x_{4 \mathrm{~A}}$
$+24 x_{4 \mathrm{~B}}+28 x_{4 \mathrm{D}}+45 x_{5 \mathrm{~A}}$
$+50 x_{5 \mathrm{~B}}+26 x_{5 \mathrm{C}}+31 x_{5 \mathrm{D}}+61 x_{4 \mathrm{C}}$
subject to

$$
\begin{aligned}
c_{1}-x_{1 \mathrm{~A}}-x_{1 \mathrm{~B}}-x_{1 \mathrm{C}}-x_{1 \mathrm{D}} & =0 \\
c_{2}-x_{2 \mathrm{~A}}-x_{2 \mathrm{~B}}-x_{2 \mathrm{C}}-x_{2 \mathrm{D}} & =0 \\
c_{3}-x_{3 \mathrm{~A}}-x_{3 \mathrm{~B}}-x_{3 \mathrm{C}}-x_{3 \mathrm{D}} & =0 \\
c_{4}-x_{4 \mathrm{~A}}-x_{4 \mathrm{~B}}-x_{4 \mathrm{C}}-x_{4 \mathrm{D}} & =0 \\
c_{5}-x_{5 \mathrm{~A}}-x_{5 \mathrm{~B}}-x_{5 \mathrm{C}}-x_{5 \mathrm{D}} & =0 \\
x_{1 \mathrm{~A}}+x_{2 \mathrm{~A}}+x_{3 \mathrm{~A}}+x_{4 \mathrm{~A}}+x_{5 \mathrm{~A}} & =6,000 \\
x_{1 \mathrm{~B}}+x_{2 \mathrm{~B}}+x_{3 \mathrm{~B}}+x_{4 \mathrm{~B}}+x_{5 \mathrm{~B}} & =14,000 \\
x_{1 \mathrm{C}}+x_{2 \mathrm{C}}+x_{3 \mathrm{C}}+x_{4 \mathrm{C}}+x_{5 \mathrm{C}} & =8,000 \\
x_{1 \mathrm{D}}+x_{2 \mathrm{D}}+x_{3 \mathrm{D}}+x_{4 \mathrm{D}}+x_{5 \mathrm{D}} & =10,000 \\
c_{1} & \leq 12,000 y_{1} \\
c_{2} & \leq 18,000 y_{2} \\
c_{3} & \leq 14,000 y_{3} \\
c_{4} & \leq 10,000 y_{4} \\
c_{5} & \leq 16,000 y_{5}
\end{aligned}
$$

Solution: $y_{2}, y_{4}, y_{5}=1, x_{2 \mathrm{~A}}=6,000$
$x_{2 \mathrm{~B}}=4,000, x_{2 \mathrm{C}}=2,000, x_{4 \mathrm{~B}}=10,000$,
$x_{5 \mathrm{C}}=6,000, x_{5 \mathrm{D}}=10,000, Z=\$ 3,902,000$
21. Add the constraint $y_{2}+y_{4} \leq 1$.

Solution: $y_{2}, y_{3}, y_{5}=1, x_{2 \mathrm{~B}}=14,000$
$x_{2 \mathrm{C}}=2,000, x_{3 \mathrm{~A}}=6,000, x_{5 \mathrm{C}}=6,000$,
$x_{5 \mathrm{D}}=10,000, Z=\$ 4,786,000$
22. Add the constraint $y_{5} \leq y_{1}$.

Solution: $y_{1}, y_{2}, y_{5}=1, x_{1 \mathrm{~B}}=12,000$
$x_{2 \mathrm{~A}}=6,000, x_{2 \mathrm{~B}}=2,000, x_{2 \mathrm{C}}=2,000$,
$x_{5 \mathrm{C}}=6,000, x_{5 \mathrm{D}}=10,000, Z=\$ 4,822,000$
23. Maximize $Z=12,100 x_{1}+8,700 x_{2}+10,500 x_{3}$ subject to:

$$
\begin{aligned}
360 x_{1}+375 x_{2}+410 x_{3} & \leq 30,000 \\
x_{1}+x_{2}+x_{3} & \leq 67 \\
14 x_{1}+10 x_{2}+18 x_{3} & \leq 2,200 \\
x_{1} / x_{3} & \geq 2 \\
x_{2} / x_{1} & \geq 1.5 \\
x_{1}, x_{2}, x_{3} & \geq 0 \text { and interger }
\end{aligned}
$$

Integer solution:

$$
\begin{aligned}
& x_{1}=22 \\
& x_{2}=34 \\
& x_{3}=11 \\
& Z=\$ 677,500
\end{aligned}
$$

24. a) minimize $\mathrm{Z}=5 x_{1}+10 x_{2}+8 x_{3}+12 x_{4}+7 x_{5}$ $+10 x_{6}+8 x_{7}$
subject to

$$
\begin{gathered}
\frac{9 x_{1}+6 x_{2}+6 x_{3}+3 x_{4}+6 x_{5}+3 x_{6}+9 x_{7}}{3\left(x_{1}+x_{2}+x_{3}+x_{4}+x_{5}+x_{6}+x_{7}\right)} \geq 2.00 \\
3\left(x_{1}+x_{2}+x_{3}+x_{4}+x_{5}+x_{6}+x_{7}\right) \geq 12 \\
x_{2}+x_{3}+x_{4}+x_{6} \leq 2 \\
x_{1}+x_{2}+x_{6}+x_{7} \geq 3 \\
x_{i}=0 \text { or } 1
\end{gathered}
$$

b) $x_{1}=1$ (Management I)
$x_{2}=1$ (Principles of Accounting)
$x_{5}=1$ (Marketing Management)
$x_{7}=1$ (English Literature)
$Z=30$ hours per week
Minimum grade point average $=2.50$
25. a) maximize $Z=1,650 x_{1}+850 x_{2}+790 x_{3}$
subject to
$6.3 x_{1}+3.9 x_{2}+3.1 x_{3} \leq 125$
$17 x_{1}+10 x_{2}+7 x_{3} \leq 320$
$x_{1}, x_{2}, x_{3}, \geq 0$ and integer
b) $x_{1}=10$
$x_{3}=20$
$Z=32,300$
The relaxed, noninteger solution is,

$$
\begin{aligned}
x_{1} & =13.61 \\
x_{3} & =12.67 \\
Z & =32,460.46
\end{aligned}
$$

The rounded down solution is $x_{1}=13$, $x_{3}=12$, and $Z=30,930$, which is not optimal.
26. maximize $Z=575 x_{1}+120 x_{2}$
subject to
$40 x_{1}+15 x_{2} \leq 600$
$30 x_{1}+18 x_{2} \leq 480$
$4 x_{1}-x_{2} \leq 0$
$x_{1}, x_{2} \geq 0$ and integer
Optimal solution:

$$
\begin{aligned}
& x_{1}=4 \\
& x_{2}=20 \\
& Z=4,700
\end{aligned}
$$

27. Maximize $Z=\$ 575 x_{1}+120 x_{2}+45 x_{3}$
subject to:

$$
\begin{aligned}
40 x_{1}+15 x_{2}+4 x_{3} & \leq 600 \\
30 x_{1}+18 x_{2}+5 x_{3} & \leq 480 \\
4 x_{1}-x_{2} & \leq 0 \\
x_{3} & =20 y_{1} \\
x_{1}, x_{2}, x_{3} & \geq 0 \text { and interger } \\
y_{1} & =0 \text { or } 1
\end{aligned}
$$

Or the last restriction that $y_{1}=0$ or 0 can be included in the model as a constraint, $y_{1} \leq 1$.

Solution:

$$
\begin{aligned}
& x_{1}=3 \\
& x_{2}=16 \\
& x_{3}=20 \\
& y_{1}=1 \\
& Z=\$ 4,745
\end{aligned}
$$

They should produce the batch of 20 stools since the profit is slightly greater ( $\$ 4,745 \mathrm{vs}$. $\$ 4,700$ ).
28. $x_{1}=$ bass boat
$x_{2}=$ ski boat
$x_{3}=$ speed boat
Maximize $Z=20,500 x_{1}+12,000 x_{2}+22,300 x_{3}$ subject to:
$1.3 x_{1}+1.0 x_{2}+1.5 x_{3} \leq 210$
$\frac{x_{1}}{\left(x_{2}+x_{3}\right)} \leq 2$
$x_{1}+2 x_{3} \leq 160$
$x_{1}, x_{2}, x_{3} \geq 0$ and integer
Solution:
$x_{1}=110$
$x_{2}=31$
$x_{3}=24$
$Z=\$ 3,162,200$
29. a. maximize $Z=18 x_{1 A}+20 x_{1 B}+21 x_{1 C}+17 x_{1 D}$ $+19 x_{2 A}+15 x_{2 B}+22 x_{2 C}+18 x_{2 D}+20 x_{3 A}+$ $20 x_{3 B}+17 x_{3 C}+19 x_{3 D}+24 x_{4 A}+21 x_{4 B}+$ $16 x_{4 C}+23 x_{4 D}+22 x_{5 A}+19 x_{5 B}+21 x_{5 C}+$ $21 x_{5 D}$
subject to

$$
\begin{gathered}
\left(.3 x_{1 A}+.9 x_{1 B}+.6 x_{1 C}+.4 x_{1 D}+.8 x_{2 A}+.5 x_{2 B}\right. \\
+1.1 x_{2 C}+.7 x_{2 D}+1.1 x_{3 A}+1.3 x_{3 B}+.6 x_{3 C}+ \\
.8 x_{3 D}+1.2 x_{4 A}+.8 x_{4 B}+.6 x_{4 C}+.9 x_{4 D}+ \\
\left.1.0 x_{5 A}+.9 x_{5 B}+1.0 x_{5 C}+1.0 x_{5 D}\right) /\left(18 x_{1 A}+\right. \\
20 x_{1 B}+21 x_{1 C}+17 x_{1 D}+19 x_{2 A}+15 x_{2 B}+ \\
22 x_{2 C}+18 x_{2 D}+20 x_{3 A}+20 x_{3 B}+17 x_{3 C}+ \\
19 x_{3 D}+24 x_{4 A}+21 x_{4 B}+16 x_{4 C}+23 x_{4 D}+ \\
\left.22 x_{5 A}+19 x_{5 B}+21 x_{5 C}+21 x_{5 D}\right) \leq .04 \\
x_{1 A}+x_{1 B}+x_{1 C}+x_{1 D} \leq 1 \\
x_{2 A}+x_{2 B}+x_{2 C}+x_{2 D} \leq 1 \\
x_{3 A}+x_{3 B}+x_{3 C}+x_{3 D} \leq 1 \\
x_{4 A}+x_{4 B}+x_{4 C}+x_{4 D} \leq 1 \\
x_{5 A}+x_{5 B}+x_{5 C}+x_{5 D} \leq 1 \\
x_{1 A}+x_{2 A}+x_{3 A}+x_{4 A}+x_{5 A}=1 \\
x_{1 B}+x_{2 B}+x_{3 B}+x_{4 B}+x_{5 B}=1 \\
x_{1 C}+x_{2 C}+x_{3 C}+x_{4 C}+x_{5 C}=1 \\
x_{1 D}+x_{2 D}+x_{3 D}+x_{4 D}+x_{5 D}=1 \\
x_{i j}=0 \text { or } 1
\end{gathered}
$$

b) $\quad \mathrm{x}_{1 C}=1$

$$
x_{3 D}=1
$$

$$
\mathrm{x}_{4 B}=1
$$

$$
x_{5 A}=1
$$

$$
\mathrm{Z}=83 \text { parts }
$$

30. Minimize $Z=120 x_{1}+75 x_{2}$ subject to:

$$
\begin{aligned}
220 x_{1}+140 x_{2} & \leq 6,300 \\
x_{1}+x_{2} & \leq 32 \\
.4 x_{1}+.9 x_{2} & \leq 15 \\
x_{1}, x_{2} & \geq 0 \text { and interger }
\end{aligned}
$$

Non-integer solution:

$$
\begin{aligned}
x_{1} & =25.1409 \\
x_{2} & =5.493 \\
Z & =\$ 3,428.87
\end{aligned}
$$

Integer solution:

$$
\begin{aligned}
x_{1} & =28 \\
x_{2} & =1 \\
Z & =\$ 3,435
\end{aligned}
$$

